Extruded Aluminum Louver • 6" Deep • 35° Straight Blades • Combination Adjustable • Concealed Mullion

Standard Construction and Materials

FRAME: .081" thk. (nominal) extruded aluminum, 6063-T52/T6 alloy.

BLADES: Stationary blades are .081" thk. (nominal) extruded aluminum 6063-T52/T6 alloy. Adjustable blades are

.125" thk. (nominal) extruded aluminum 6063-T52/T6 alloy.

Blades are approximately $4\frac{1}{2}$ " on centers. **LOUVER FACE:** Full width sill with head and blades contained

within jambs. Concealed mullion with continuous length

stationary blade.

LINKAGE: Extruded aluminum, concealed in the channel out of

the airstream. The pivots, which rotate in Celcon bearings, are .50" dia. Zinc plated machined steel. The pivot is locked to the $5\!/\!\!\!/_6$ " dia. aluminum linkage rod by a $1\!/\!\!/_4$ - 20 set screw

with epoxy locking patch.

BEARINGS: Celcon bearing material so there will be no metal to metal

scraping.

SHAFTS: .50" dia. aluminum "Pin-Lock" rod.

SEALS: Extruded silicone rubber seals at blade edge. Foam on bottom blade and polycarbonate jamb seals. Standard

stainless steel at jambs required on painted louvers.

SCREEN: (When indicated, in a removable frame)

1/2" flattened aluminum, .051" thk.,

-or- Insect screen ¹⁸/₆ aluminum mesh, .011" dia., -or- ½" sq. mesh intermediate double crimped

aluminum wire, .063" dia.

FINISH: Mill.

Options

Finishes - Enamels, Epoxies, etc.

Other screens available.

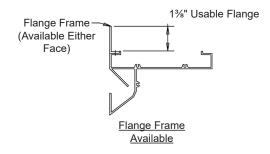
Actuators - Electric, Pneumatic, Manual, etc.

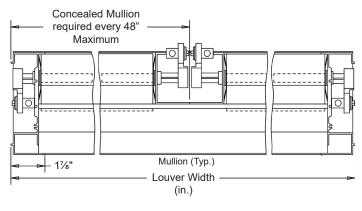
Notes

- 1. ½" nominal deduction will be made to the opening size given.
- 2. Approximate shipping weight is 5.0 lbs./sq.ft.

Louver Sizes

Min Panel	Max Single Panel		
12"W x 16"H	96"W x 72"H		





Louver Height

(in.)

41/2

Not to scale

* Visible Mullion required every 96" maximum.

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ltem #	<u>Oty</u>	Width	Height	Width	Height	N 4	Туре	Location		00
		<u>Openi</u>	ng Size	Louv	er Size	<u>Mullion</u>	<u>Screens</u>			<u>Union Made</u>
Arch. / Eng.:						EDR:		ECN:	<u>Job:</u>	
<u>Contractor:</u>										
<u>Project:</u>						<u>Date:</u>		<u>DWN:</u>	<u>DWG:</u>	

In the interest of product development, Cesco Products reserves the right to make changes without notice.



450 Riverside Dr • Wyalusing PA, 18853 Phone: 570-746-1888 • Fax: 570-746-9286 www.cescoproducts.com